

SOUTHWORTH

Service Procedure

Service Department

For: All leg Rollers

Issue Date: 3/6/98

Re-issue Date:

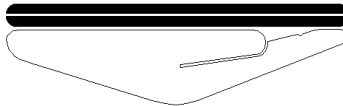
No. SP-S1

Rev. 0

Changing Leg Rollers

WITH LIFT IN THE FULLY LOWERED POSITION:

1. Pick up roller end of platform, platform will separate from rollers
2. Lift end of platform up as high as possible without the opposite end hitting the floor.
3. Block between platform and leg assembly.
4. Blocking should be oak or such hardwood and should span across both legs to evenly support the platform.
5. Pick up roller end of both sets of legs; raise out of lower frame enough to allow removal of rollers.
6. Block up across base under legs.
7. Change rollers.
8. Follow directions in reverse.



SOUTHWORTH

Service Department

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.