



No. SP-MS2

Service Procedure Rev. 1
Service Department
For: Turntable Maintenance
Issue Date: October 1, 1998
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Manual Turntable Maintenance

It is normal to see some wear on the plate under the turntable. After a short “break in” period, a work hardened wear strip will develop and further wear should be reduced. Once a week make a general walk-around inspection. Remove any dirt and debris from turntable top and the gap between the table and turntable.

WARNING

Do not drop the load on the turntable. If you do this while the turntable is moving, the load may shift. You may be injured, or the mechanism may be damaged. If you drop the load while the turntable is stopped, the machine may be damaged.

Stay clear of the turntable when it is rotating. As the pallet turns, a part of the load may rotate around and hit you.

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| 1. Inspect bearings for wear, replace if necessary. | Monthly |
| 2. Apply oil or WD-40 to bearings. | Monthly |
| 3. Check all nuts and bolts for tightness. | Monthly |
| 4. If powered turntable, change the oil in the hydraulic power unit. | Six Months |

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.