



No. SP-MS6

**Service Procedure Rev. 0**

Service Department

For: Model APCU

Issue Date: June 7, 2002

Reissue Date:

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## Suggested Periodic Maintenance for All Purpose Container Unloader

### OPERATION

### FREQUENCY

1. Grease all grease fittings	Weekly
2. Check photo eyes to ensure proper operation	Weekly
3. Check to ensure proper operation of all limit switches	Weekly
4. Check oil level in power unit.	Monthly
5. Check oil consistency; if color is milky white (presence of water or air), oil has thickened or significantly darkened, change oil.	Monthly
6. Inspect cylinders and cylinder rod	Monthly
7. Inspect pivot points.	Monthly
8. Inspect all hoses and pipe connections for leakage or abrasion.	Monthly
9. Inspect lag points to ensure proper anchoring.	Monthly
10. Change oil in reservoir, clean suction screen and vent cap. Replace return line filter element.	Yearly

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.