



No. SP-S4

**Service Procedure Rev. 0**

Service Department

For: Replacing base rollers on a Lift Mat

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## REPLACING LIFT MAT LEG ROLLERS

1. Raise the machine to its full up position
2. Locate the lower leg rollers (at the bottom of the leg set, in base)
3. Grind off the weld on the wheel shaft assembly, freeing the shaft from the leg.
4. With an overhead crane or fork truck, support the table top, but also enable the leg rollers to be raised an 1/8 inch off from the base frame.
5. With the leg rollers off the base frame, drive the wheel shaft assembly pins in towards the center of the machine. With the pins free the rollers can be removed and replaced with the new rollers.
6. With the new rollers in place, secure the wheel shaft pin back to its original location and lower the machine back on to the rollers.
7. Re-weld the wheel shaft assembly to the inner base leg.
8. Cycle the machine to ensure the rollers track evenly.

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.

