



No. SP-S9

Service Procedure Rev. 0

Service Department

For: Changing Lower Roller Stops

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Changing Lower Roller Stops

- Raise the lift to the fully raised position.
- Insert the maintenance devices as shown in the Southworth Owners Manual and lower the lift.
- Flame cut the existing roller stops and remove from the base frame.
- With a grinder, clean smooth the area where the existing stops were welded.
- Raise the lift to the appropriate raised height, and tack weld both roller stops in front of the rollers, (see attached drawing) lower the lift back onto the maintenance devices and completely weld in stops.
- With a small piece of flat stock, continue the roll retainer from its existing point, on to newly installed roller stop.

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.

