



No. SP-H5

Service Procedure Rev. 0

Service Department

For: All lifts with velocity fuses

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RESETTING LIFT EQUIPPED WITH VELOCITY FUSES

If the lift will not come down and has velocity fuses:

- Shut off the down flow control valve.
- Energize the motor, (this may require the limit switch to be disconnected).
- After steps one and two are completed, press the down button that energizes the down valve coil. Open the down flow control valve an eighth of an inch of a turn. This will allow a gentle flow of oil to return back to the tank without the velocity fuse locking up again.
- Re-set the limit switch so that the lift stops before the lower rollers make contact with the mechanical stops, or the cylinder bottoms out.

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Caution: Before performing any service on a machine read and understand all safety instructions in the service manual. Manuals are available free of charge, if you do not have one please call the Customer Service Department at the toll free number above.