

SOUTHWORTH

Owner's Manual

LIFT MAT™



Model# _____

Serial# _____

Placed in service _____

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WARNING !

DO NOT
EVER ATTEMPT
TO RAISE PLATFORM OR
SCISSOR LIFT OPEN
MECHANICALLY
(CRANE, HOIST, FORK TRUCK, ETC.)

THIS WILL IMMEDIATELY DAMAGE
THE CYLINDER AND
WAGON ASSEMBLY.

THE LIFT MUST BE
SCISSORED OPEN USING THE
HYDRAULIC POWER UNIT.

WARNING !

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INTRODUCTION

The low profile LIFTMAT eliminates the need for installing costly pits. The Lift Mat's collapsed low height is low enough that all types of pallet jacks can be rolled onto it with the use of a small ramp.

This manual contains information to acquaint you with the safe and proper use and upkeep of the LIFTMAT. You should ensure that this manual is available to personnel working with the LIFTMAT and require its use by these personnel.

In the interest of safety please read the entire manual carefully and be familiar with its contents before you install, use or service the LIFTMAT. If you have any questions about any instructions in this manual, please contact your dealer or

Southworth Products Corporation.

The LIFTMAT is fitted with an identification plate, located on the central cross member between the scissors legs (see fig. 5) The identification plate is stamped with the model number, capacity and serial number. This information should be provided when seeking spare part inquiries or technical support.

Southworth's product warranty is shown on the back cover of this manual.

SAFETY

The safety of all persons installing, operating, maintaining, repairing, or in the vicinity of the LIFTMAT is of paramount concern to Southworth. The LIFTMAT is a powerful machine with moving parts, and is **capable of causing personal injury if proper precautions are not taken**. Therefore, throughout this manual, Southworth has identified certain hazards which may occur in the use of the LIFTMAT and provided appropriate instruction or precautions which should be taken to avoid these hazards.

In some cases, Southworth has also pointed out the consequences that may occur if these instructions or precautions are not followed. Southworth uses the following system of identifying the severity of the hazards associated with its products:

Signal Word	The word or words that designate a degree or level of hazard
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seriousness. The signal words for product safety signs are **DANGER, WARNING** and **CAUTION**.

- | | |
|-----------|--|
| "DANGER" | Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations. |
| "WARNING" | Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. |
| "CAUTION" | Indicates a potentially hazardous situation which, if not avoided, may result in minor injury. It may also be used to alert against unsafe practices. |

Please read and follow the instructions in this manual, including all safety instructions and precautions, carefully and completely.

INSTALLATION INSTRUCTIONS

PREPARATION

1. Before you start to install the lift, check for local codes and ordinances which may apply. It is your responsibility to obtain any necessary permits.
2. Read all of these installation instructions carefully. Be sure to read and understand all of the warnings!
3. The power unit will be mounted away from the lift; check the mounting arrangement for the power unit. The power unit should be sheltered from the weather. It should be mounted within 30 feet of the lift to minimize the pressure drop in the hydraulic system. Be sure the hydraulic lines have been installed properly.

WARNING!

Protect the power unit from rain or moisture. If the electrical parts in the power unit get wet, workers may be hurt by electrical shock. The electrical parts may fail if they are wet.

WARNING!

The electric motor in the lift can create sparks. Do not install the power unit in an area where flammable gases may be present.

POSITIONING THE LIFT

1. Remove the shipping material and unskid the lift. Make sure the packing material is removed from the toe guard and toe guard switches located on each end of the unit under the platform. On the front of this manual, confirm the model

SAFE SERVICING OF THE LIFT

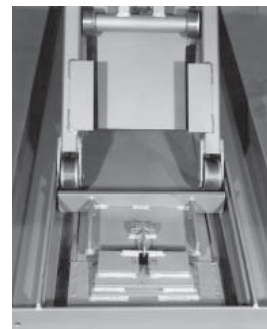
This is the only safe way to work under a lift table. In this manual, we will refer you to this procedure many times. **In the interest of safety, please follow all of these steps whenever you work under the lift table:**

- **Remove the payload** from the table top.
- **Raise the lift table** to the full-up position. Do not let the table stop part way up.
- **Move the maintenance device** into position as shown in Fig. 1. Lower the table so the movable legs are resting against the maintenance device. This will release the pressure in the hydraulic system. If you do not do this, pressure may remain in the hydraulic system. If this pressure is released suddenly, you may be hurt, or the lift may be damaged.

Once in position, the maintenance device will keep the legs from moving and prevent the lift from dropping suddenly. The first part of Fig. 1 shows the maintenance device engaged, locking the rollers and legs in place. The second part of Fig. 1 shows the maintenance device not engaged. This allows the table to move freely.

- **Complete the work** under the lift table, then reverse the process to get the lift ready for operation.
- **Repeat the procedure** every time you must work

Maintenance Device not engaged



Maintenance Device engaged

under the lift. Do this even if you will only be under the table for a moment!

Figure 1 – Safe Servicing of the Lift

number, serial number, and date the lift is placed in service. You can find the model number and serial number on the identification plate (see fig. 5).

2. Move the lift into position, supporting the base frame of the lift. Install the lift using lag bolts to hold the lift in place. Mount the lift on a firm level surface, if necessary, insert shims to level the lift. Make sure to grout under each side rail to prevent the base frame from flexing.

WARNING!

If the lift is mounted on an unstable surface, it may tip over when it is in use. You may be hurt, and the lift and load may be damaged.

HYDRAULIC CONNECTIONS

1. Mount the power unit in a desired location.
2. Connect the hydraulic line between the power unit and the lift.

WARNING!

Be sure that the hydraulic line will not be pinched by the lift as it raises or lowers. If you allow the line to be pinched, the lift may not work properly. A hose may break, the lift table may drop suddenly, and someone may be hurt.

CAUTION!

It is very important to keep the hydraulic oil free from dirt, dust, metal chips, water, and other contamination. Most of the problems with hydraulic systems are caused by contamination of the oil.

ELECTRICAL CONNECTIONS

DANGER!

The lift may use a power supply of up to 460 Volt AC. This voltage can kill you. Do not work with the electrical parts unless you are a qualified electrician.

1. A lift with a 115 Volt power unit needs to have a designated 20 amp outlet and breaker servicing no other electrical devices.
2. On a lift designed for three-phase AC, you must be sure the pump and motor is turning in the right direction. The lift table should start to move quickly when you press the "up" or "down" button. If the lift table does not move in 2 or 3 seconds, do not try to operate the lift! Exchange any two of the three-phase leads. If this does not correct the problem, see the troubleshooting instructions at the end of this manual.

CAUTION!

If you have a unit designed for three-phase AC and you connect the power so the motor runs backwards, the lift will not operate, and you may damage the pump. Do not operate the lift for more than 2 or 3 seconds if you think the motor might be turning backwards.

TESTING

1. Check the level of the hydraulic oil. With the lift in the lowered position, the hydraulic fluid in the tank should be within 3/4 of an inch from the top; add oil if necessary.
2. Clear the area around the lift. Remove any loose wires, lumber, or other material which might get in the way of the lift as it raises or lowers.
3. Operate the lift through its full range of travel. The lift should rise smoothly with a quiet humming sound, and lower smoothly and quietly. Raise and lower the lift a few times to check the clearances around the lift table.

WARNING!

As the lift table moves up and down, “pinch points” are created at the places shown in Fig. 4. If you are standing too close to the lift when it is moving, your arm or leg may be caught in the moving parts, and you may be hurt. Stay away from the pinch points when the lift is moving.

COMPLETING INSTALLATION

1. Once you are sure the lift and ramp are positioned correctly, mark the locations of the lag holes on the floor, and drill the holes. If necessary, insert metal shims to level the base of the lift. Insert and tighten the lag bolts to secure the lift. Grout under the base rails to prevent vibration and distortion of the base frame.
2. Test the lift with the rated load. If the lift does not rise and you hear a loud squealing noise, the pressure relief valve is operating. Contact Southworth for instructions.

WARNING!

If you hear a squealing noise from the pump, the pressure relief valve is operating. Do not continue to use the lift! The pump will over heat very quickly, and may be permanently damaged. Contact Southworth for instructions.

OPERATING INSTRUCTIONS

Always place the load in the center of the lift.

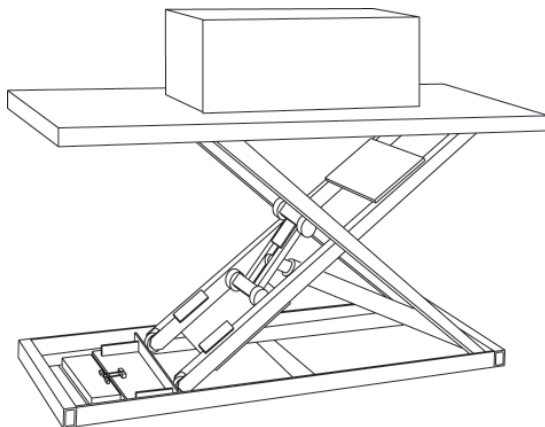


Figure 2 – Center the Load

If the load can roll or move, insert chocks or fasten the load down.

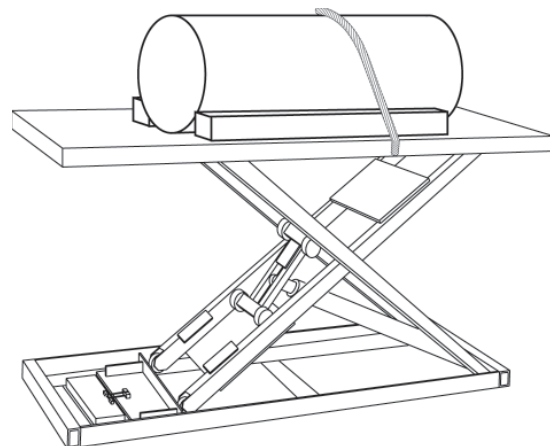


Figure 3 – Secure the Load

OPERATING PROCEDURE

1. Before operating the lift, read and understand this entire section.

DANGER!

The lift may use a power supply of up to 460 Volts AC. This voltage can kill you. Do not work with the electrical parts unless you are a qualified electrician!

2. Load the lift correctly.
 - Be sure that the load weighs no more than the maximum rated load for the lift. The maximum rated load is shown on the platform skirt.

WARNING!

Do not try to lift a load that exceeds the maximum rating. If you try this, the lift may fail suddenly. Someone may be hurt, and the lift and load may be damaged.

- Place the load in the center of the lift table.
- Do not try to load the lift while the lift table is moving.
- If you are lifting pipes or other objects which may be able to roll or move, fasten them down, or chock them in place. (Fig. 2,3)

3. Be sure all workers are clear of the lift. Remove any lumber or other material which may fall onto the lift.

WARNING!

Do not use the unit to lift people. This unit can not be equipped for this purpose.

WARNING!

As the lift table moves up and down,

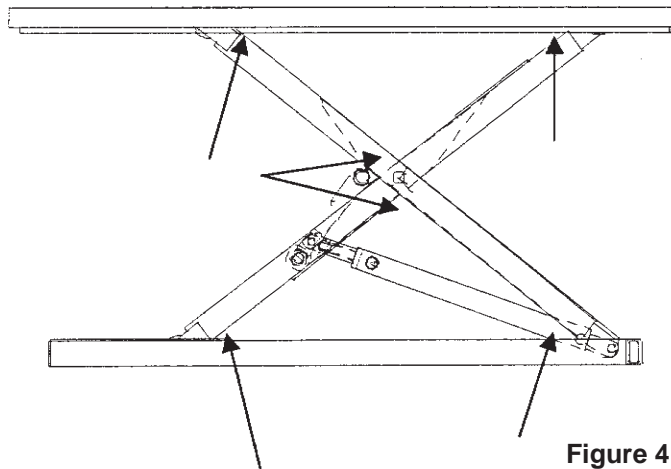


Figure 4 – Pinch Points

“pinch points” are created at the places shown in fig. 4. If you are standing too close to the lift when it is moving, your arm or leg may be caught in the moving parts, and you may be hurt. Stay away from the pinch points when the lift is moving.

4. To operate the lift, press and hold the “up” button to raise the lift, and the “down” button to lower the lift. If the lift does not operate right away, turn off the lift and call a qualified maintenance worker.

WARNING!

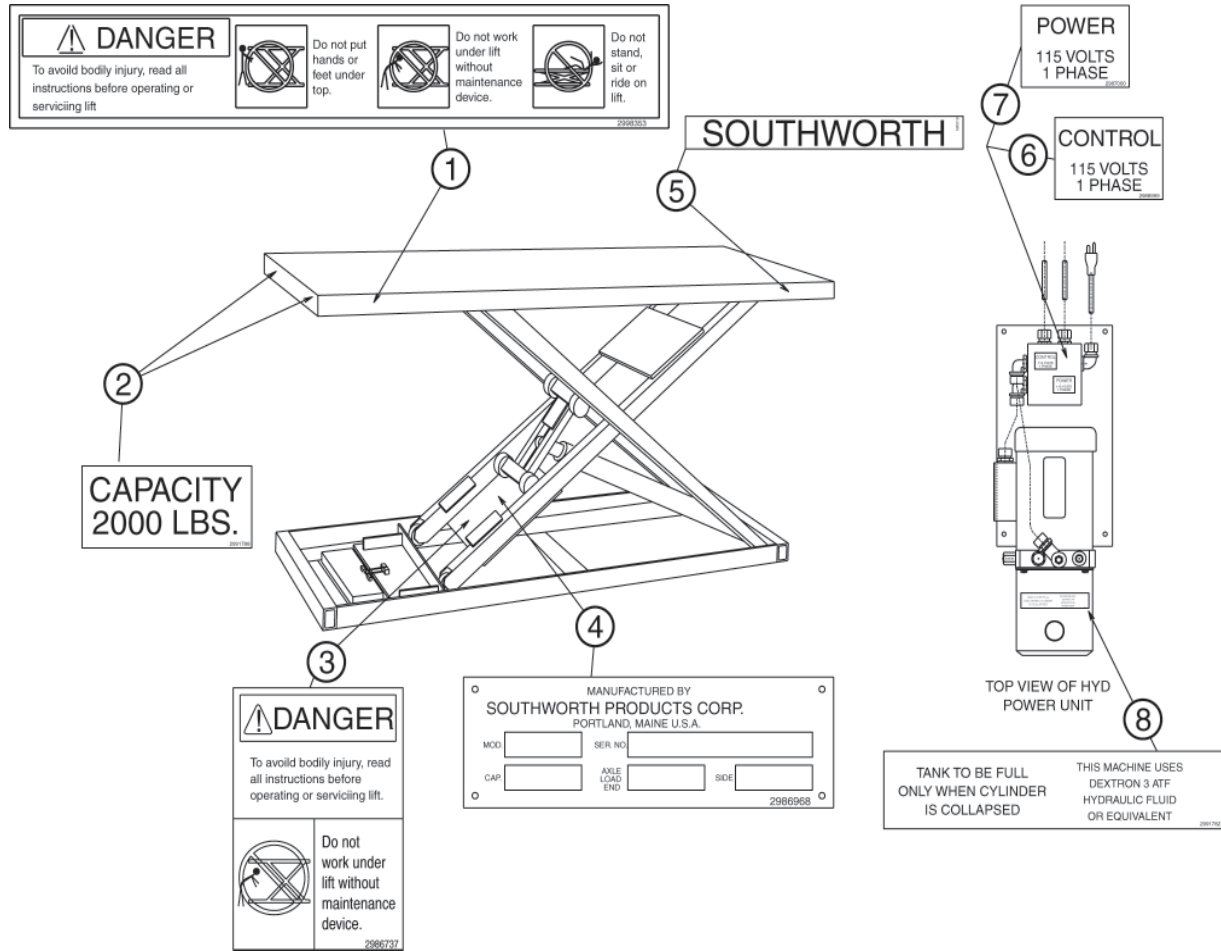
If you hear a squealing noise from the pump, the pressure relief valve is operating. Do not continue to use the lift! The pump will over heat very quickly, and may be permanently damaged. Contact Southworth for instructions.

WARNING!

The warning labels on the lift are there for safety. If you find that the labels are worn or missing, or have been painted over, contact Southworth Products for replacement labels. (shown in fig. 5)

MAINTENANCE

All servicing should be done by qualified personnel. Qualified personnel should be able to read and understand wiring and hydraulic diagrams. They should be able to troubleshoot live electrical circuits safely and in accordance with accepted



Item	Part #	Location
1.....	2986178	Table skirt (both sides - roller end)
2.....	Capacity Decals 500# 2998433 1000# 2998425 2000# 2998427 4000# 2998426	Platform ends; two per end, as shown
3.....	2986737	Wagon support plate
4.....	2986968	Wagon support plate
5.....	5900191	Table skirt (both sides - hinged end)
7.....	Control Decals 2986999 (115/1/60) 2986998 (24/1/60) 5900166 (24VDC)	

Item	Part #	Location
6.....	Power Decals 2987000 (115/1/60) 5900160 (230/1/60) 2987001 (208/3/60) 2987002 (230/3/60) 2987003 (460/3/60) 5900162 (575/3/60) 2991783 (12VDC) 5900161 (24VDC) 5900163 (110/1/50) 5900164 (220/1/50) 2999416 (380/3/50) 5900165 (415/3/50)	On junction box
8.....	2991782	Hydraulic tank

Figure 5 – Labels and Precautionary Markings

practice. **For safety's sake**, if in doubt, please contact your dealer or Southworth Products Corporation Customer Service Department at (800-743-1000).

HAZARDS

- There are several hazards you should be aware of as you service the lift:

DANGER!

The lift may use a power supply of up to 460 Volts AC. This voltage can kill you. Do not work with the electrical parts unless you are a qualified electrician!

WARNING!

- **As the lift table moves up and down, "pinch points" are created at the places shown in Fig. 4. If you are standing too close to the lift when it is moving, your arm or leg may be caught in the moving parts, and you may be hurt. Stay away from the pinch points when the lift is moving.**
- **A falling lift can cause severe personnel injury. Before working under the lift, raise the lift and insert the maintenance device. Do this every time you work under the lift. (See page 3)**
- **Do not change the setting on the relief valve. If you do, this may cause the lift to fail. The lift may suddenly drop. Someone may be hurt, and the lift and the load may be damaged. The hydraulic parts in the lift are designed to handle a certain amount of pressure. The relief valve is designed to relieve this pressure before it becomes too great. The relief valve has been included for the protection of all of the workers who operate the lift.**
- **Release of fluids under high pressures can cause personal injury. Before you disconnect any part of the hydraulic system, be sure to release the hydraulic pressure.**
- **The warning labels on the lift are there for the safety of the operators. If the labels are worn or missing, or have been painted over, replace them before releasing the lift for operation. (Fig 5.)**

ROUTINE PERIODIC MAINTENANCE

EVERY MONTH:

- Visually inspect the leg rollers, center pivot bushings and pins, cylinder clevis pins and bushing, and the leg hinge pins and bushing for signs of wear. Contact Southworth for instructions for repair of the center pivot pins and bushings.

WARNING!

If you are going to repair the center pivot pins and bushings, you must support the lift table in a special way. Each set of leg plates, on both sides of the unit, must be clamped together firmly, using large C-clamps. You can not use the standard maintenance device with the pivot pins removed, they will not support the table top. If you do not support the lift table correctly, the top may suddenly drop when the pivot pins are removed. Please contact The Southworth Customer Service Dept.

- Apply oil or WD-40 to the parts listed in the last step.

NOTE: although the bearings are "lifetime lubricated" their performance may be extended by additional periodic lubrication.

- Check the level and appearance of the hydraulic fluid, with the lift in the lowered position the hydraulic fluid in the tank should be within 1/8" from the top. Change the oil if it has darkened, or feels gritty or sticky.

CAUTION!

It is important to use hydraulic fluid with the correct grade and properties. See the hydraulic specification in this manual. (Fig. 15)

EVERY SIX MONTHS OR 500 HOURS OF OPERATION, WHICHEVER COMES FIRST:

- **Raise the lift and insert the maintenance device. (See page 3)**
- Check all hydraulic fittings and hoses, and tighten the connections if necessary. Sometimes the fittings can be worked loose by vibrations from the power unit.

WARNING!

If a hydraulic fitting becomes loose, or if a hydraulic hose breaks, the hydraulic fluid may escape from the system under pressure. If the lift is raised when this

happens, it can drop quickly. Someone may be hurt, or the lift or load may be damaged.

- The clear plastic vent line and the cylinder rod should be free of hydraulic fluid. If you find much fluid in either place, the cylinder seals may be leaking. (It is also possible the tank may be overfilled.) See the section on "Repacking the cylinder."
- Drain and discard the hydraulic fluid. Remove the suction filter, inside the tank. Using a high-pressure air hose blow the filter clean. Reinstall the filter in the tank and reassemble.
- Refill the tank with new hydraulic fluid to within 3/4 of an inch from the top.

CAUTION!

If you continue to use the fluid after it has "worn out," the moving parts in the system will wear more quickly.

WARNING!

The warning labels on the lift are there for safety. If you find that the labels are worn or missing, or have been painted over, contact Southworth Products for replacement labels. (Shown in Fig. 5)

TROUBLESHOOTING

TROUBLESHOOTING CHECK LIST

All servicing should be done by qualified personnel. Qualified personnel should be able to read and understand wiring and hydraulic diagrams (fig. 6-9). They should be able to troubleshoot live electrical circuits safely and in accordance with accepted practice. **For safety sake**, if in doubt, please contact your dealer or Southworth Products Corporation.

Before servicing the lift, read and understand this entire section.

WARNING!

Before working underneath the lift, always raise the lift empty and insert the maintenance device. Failure to do so may result in damage to the lift and severe personal injury.

IF THE LIFT WILL NOT RAISE:

CAUTION!

Do not continue to hold the "up" button for more than 2 or 3 seconds. You may damage the pump.

1. Check the actual weight of the load. The rated capacity of the lift is shown on the table skirt.

WARNING!

Do not change the relief valvesetting. This valve has been included for the protection of the workers who install, use, or service the lift. If it is ever necessary to repair or reset the valve, contact Southworth Products Corp. for instructions..

2. If the motor is not running, check the main disconnect switch, the fuse(s) and the wiring to the motor.
3. The microswitch on the toe sensor may be tripped and needs to be reset. (Ref to fig. 10)
4. On a lift with a three-phase motor, the motor may be running backwards. If the motor has been wired correctly, the lift should start moving 2 or 3 seconds after you press the "up" button. If it does not, try reversing any two electrical leads.
5. On a lift with a three-phase motor, the motor may be "single-phasing". When this happens, the motor hums, but does not turn. If this is the case, one lead of the three-phase line has been interrupted. Check the motor wiring and line fuses.
6. The motor voltage may be too low. Check the voltage at the starter when the motor is under a load. The supply voltage should be within +/- 10% of the rating.
7. The breather cap in the tank may be plugged. Remove the cap and clean with a high-pressure air hose.
8. The suction filter may be clogged. Clean the filter using a high-pressure air hose.

9. The lift may be low on oil. With the lift in lowered position the oil in the tank should be 1/8" from the top. Add oil if necessary.
10. A vacuum leak may be allowing air into the suction line, causing the pump to cavitate (loss of suction). Check all fittings in the suction line, and tighten or replace if necessary.

CAUTION!

If cavitation is allowed to continue, the pump may be damaged, and may have to be replaced.

11. For the lift to raise, the down valve must be de-energized and fully closed. Check for a problem with the wiring of the down valve, make sure the coil is not energized when the "up" button is pressed. Check the valve stem for contaminants that would hinder its operation. To check this, remove the solenoid and then the valve. Look for dirt or metal chips which could block the valve's actions. Clean the valve plunger with kerosene, then blow it clean with compressed air. The expansion nut which holds the solenoid should be finger tight only.

IF THE LIFT ELEVATES, BUT FAILS TO HOLD A LOAD:

1. **Raise the lift and insert the maintenance device. (See page 3)**

WARNING!

Failure to insert the maintenance device may result in damage to the lift and severe personal injury.

2. The check valve may be leaking. Dirt on the valve seat will prevent the valve from closing fully. The location of the check valve is shown in fig. 14. Remove the check valve cap and inspect the valve for dirt or metal chips which may be preventing it from closing. You may be able to restore the seat by lightly rapping the ball into the seat using a 1/4" diameter brass punch and a small hammer.
3. The down valve may be energized. While the lift is holding

a load, the down valve should be de-energized and fully closed. Check the solenoid on the valve with a volt-meter. The valve must also be clean and free to operate.

4. The cylinder may be leaking. Look for oil on the cylinder rod and in the vent line. (This may also be the result of the oil tank being overfilled.) if you find much oil in either place, and the oil tank is not overfilled, the cylinder needs to be repacked. See the instructions on "Repacking The Lift Cylinder."

IF THE LIFT FAILS TO LOWER:

1. **Inset the maintenance device.**

WARNING!

Failure to insert the maintenance device may result in damage to the lift and severe personal injury.

2. The down valve may not be energizing. In order for the lift to lower the down valve must be energized and the plunger must be clean from dirt and metal chips to be allowed to open fully.
3. The microswitch on the toe sensor may be tripped and needs to be reset. (Ref to fig. 10)

If the steps listed above do not solve the problem, please call your local dealer or the Customer Service Dept. at Southworth Products Corp. (207) 878-0700 or (800) 743-1000.

REPACKING THE CYLINDER

This section will tell you how to repack the Lift Mat Cylinder (see fig. 13). The cylinder packing kit can be purchased through the Southworth Parts Department at (207) 878-1000 or (800) 743-1000. When ordering please specify the model number and the serial number of the lift.

Before beginning this procedure, read and understand this entire section.

WARNING!

Before working underneath the lift, always raise the lift and insert the maintenance device. Failure to do so may result in damage to the lift and severe personal injury!

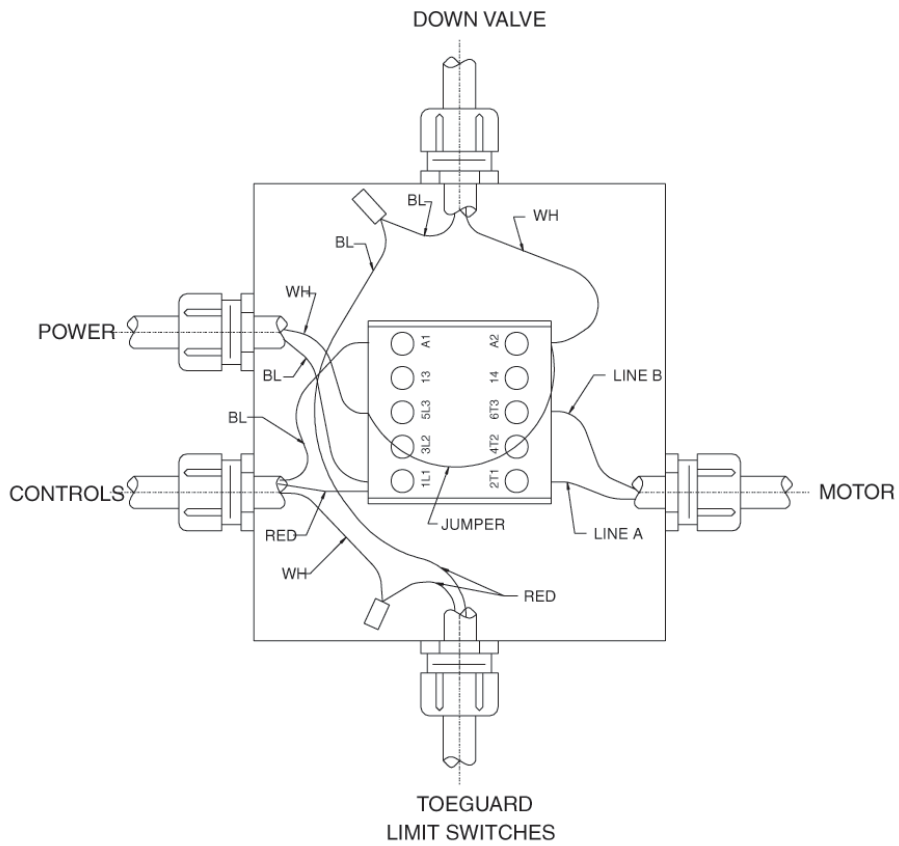
1. Before you disassemble the old cylinder, be sure you have these items on hand:
 - A repacking kit. Parts may be damaged when you disassemble the cylinder. You should have replacement parts on hand so you can reassemble the lift and use it immediately.
 - A supply of new hydraulic oil. Contaminated oil may damage the new packing.
 - A container to catch the used oil.
 - A clean place to work. Choose a place which will not be damaged if you spill some oil.
2. Raise the lift and insert the maintenance device. (See page 3)
3. Activate the down button to lower the lift onto the maintenance device and to relieve pressure from the cylinder.
4. Disconnect the electrical power at the main disconnect or circuit breaker, or unplug the machine. This will prevent the lift from moving accidentally while you are working on it.
5. Disconnect all hydraulic lines and drain them into a container.
6. Grind the welds on the upper Clevis pin or remove the keeper on the Clevis pin that holds the cylinder to the wagon assemble.(Fig. 12)
7. Slide the upper clevis pin out removing the rod end of the cylinder from the wagon assembly (it is not necessary to remove the cylinder from the lift table).
8. Remove the retainer ring to allow the cylinder rod to pull apart from the cylinder barrel. (Fig.13)
9. When repacking the cylinder remove each piece to be

replaced and clean the area thoroughly removing all dirt and fibers.

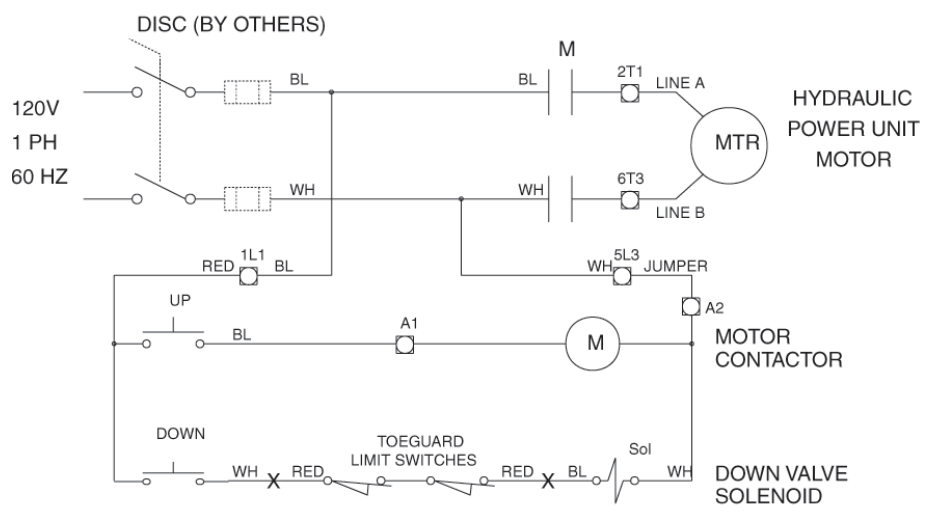
10. Replacement of the O-rings, Backup rings, wear ring, piston seal, Rod wiper, Rod seal, and inner O-ring is very important. To replace these the clevis needs to be removed. When complete replace the clevis to original position.(Fig.13)
11. When the replacement of the cylinder seals and O-rings is complete a general inspection of the cylinder rod and barrel is required. The rod and barrel should appear smooth, having no dents, scars or pits cause by rust or any other foreign object. If these conditions are found contact your local Southworth Dealer.
12. Lubricate the seals and O-rings with clean grease or oil. Carefully insert the piston and rod back into the cylinder. Be very careful not to pinch or tear any of the new seals or O-rings as they pass the shoulder inside the cylinder. It is helpful to tip the rod assembly and twist it as you slide it into the cylinder. Once the piston is inside the cylinder, it should slide easily.
13. With the cylinder reassembled replace the retaining ring, make sure the ring snaps into place solidly.
14. Reconnect the cylinder to the wagon assembly in the lift. Reconnect all hydraulic lines and vent lines. (Fig, 12+13)
15. Replace the hydraulic fluid that was lost with an equal amount of fresh oil.
16. Turn the electrical power on and press the up button. The pump will self-prime and after a few seconds the cylinder will lift the table off the maintenance device. Remove the maintenance device and cycle the lift up and down a few times to remove any air pockets and to check for leaks.
17. If you have spilled any oil, **clean it up!**

DANGER!

Spilled hydraulic oil is very slippery, and may present a fire hazard. Always clean up any spilled oil.



NOTE: ENTRY LOCATIONS MAY DIFFER FROM THOSE SHOWN.
GROUND CONNECTIONS, ALTHOUGH NOT SHOWN, ARE REQUIRED.



NOTE: WIRE TO THE N.O. CONTACTS OF THE TOEGUARD LIMIT SWITCHES.
UNDER NORMAL OPERATING CIRCUMSTANCES THE CONTACTS WILL BE HELD
CLOSED BY THE MECHANICAL TOEGUARD.

□ - INDICATES TERMINAL ON CONTACTOR X - INDICATES WIRE SPLICE

115 Volt Single Phase Figure 6 Wiring Diagrams

208/230/460V-3PH-60HZ
 SUPPLY VOLTAGE
 (FROM FUSED DISCONNECT)

NOTE: GROUND CONNECTIONS NOT SHOWN.
 FOR GROUND CONNECTIONS USE
 SUPPLIED GROUNDING TERMINAL.

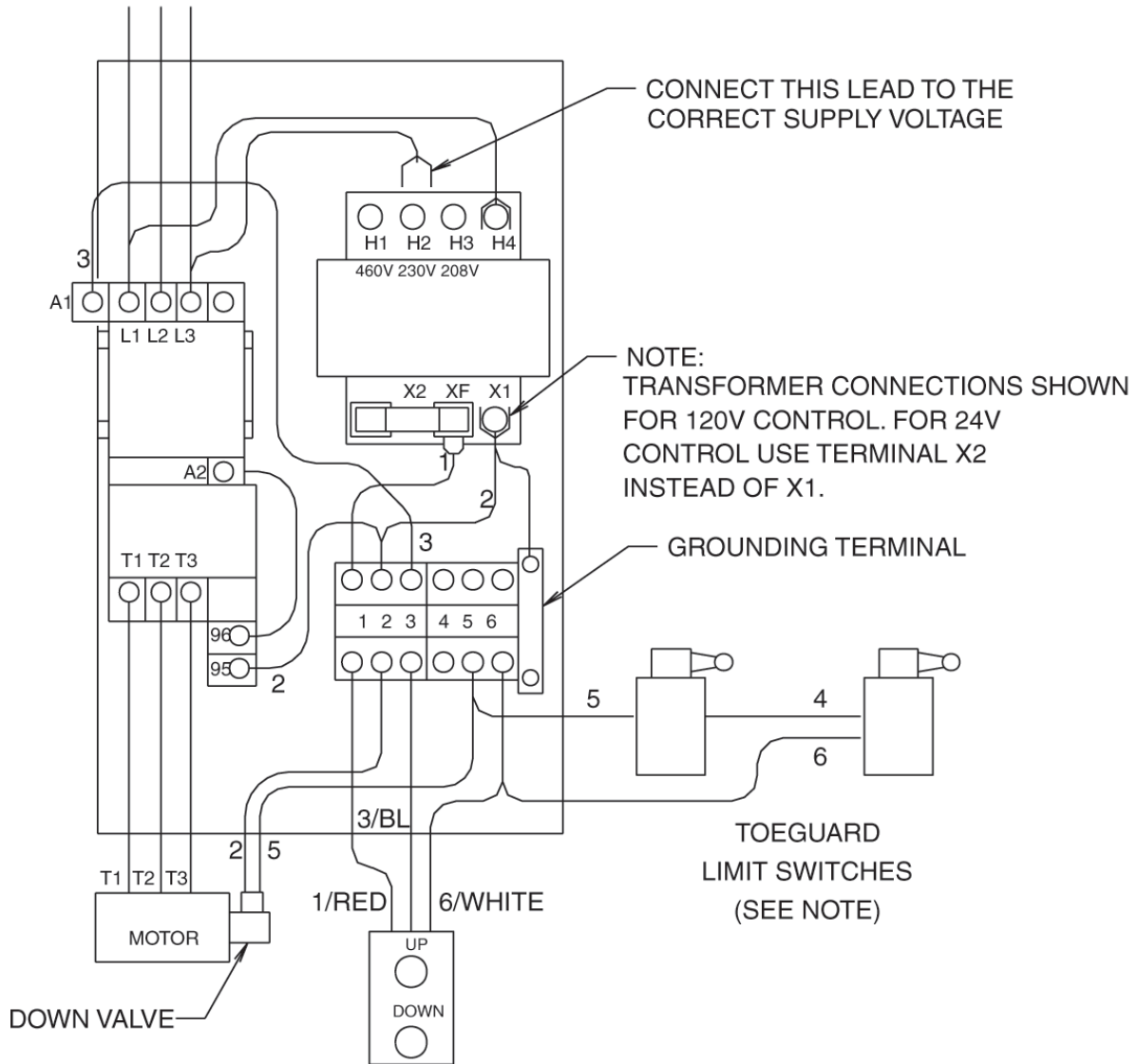
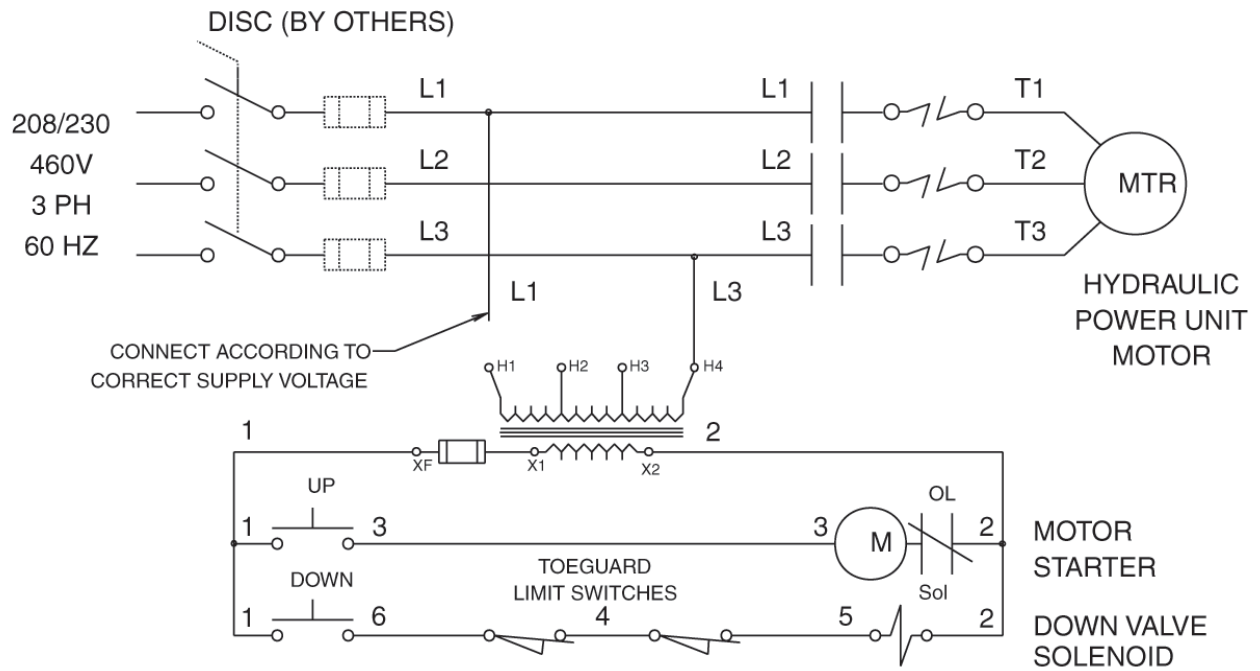


Figure 7 Three Phase Control Panel



NOTE: WIRE TO THE N.O. CONTACTS OF THE TOEGUARD LIMIT SWITCHES.
 UNDER NORMAL OPERATING CIRCUMSTANCES THE CONTACTS WILL BE HELD CLOSED BY THE MECHANICAL TOEGUARD.

Figure 8 Three Phase Wiring Diagrams

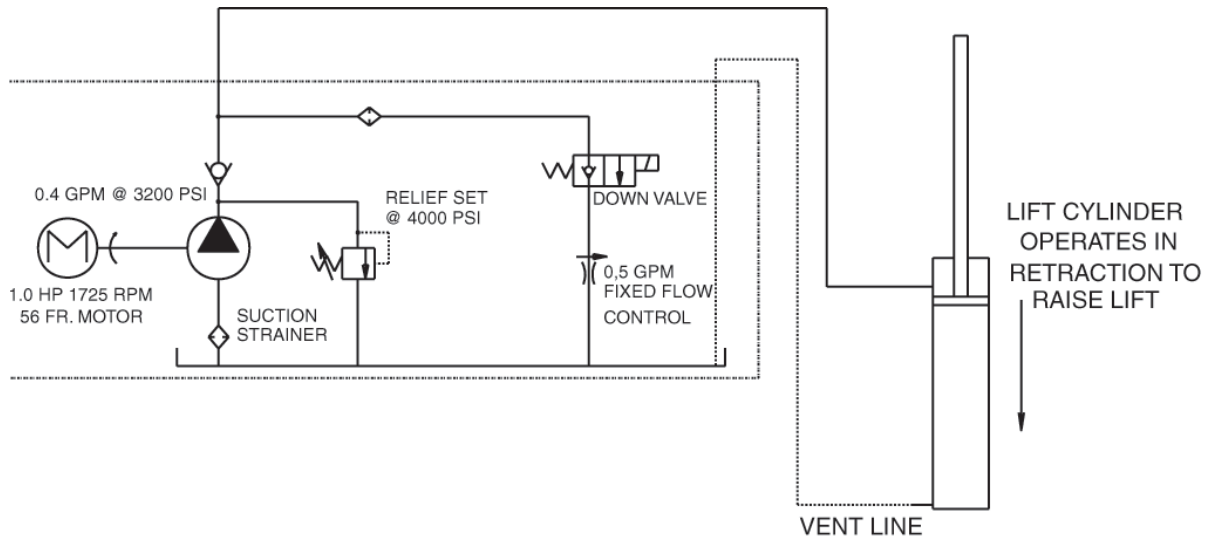


Figure 9 – Hydraulic Schematic

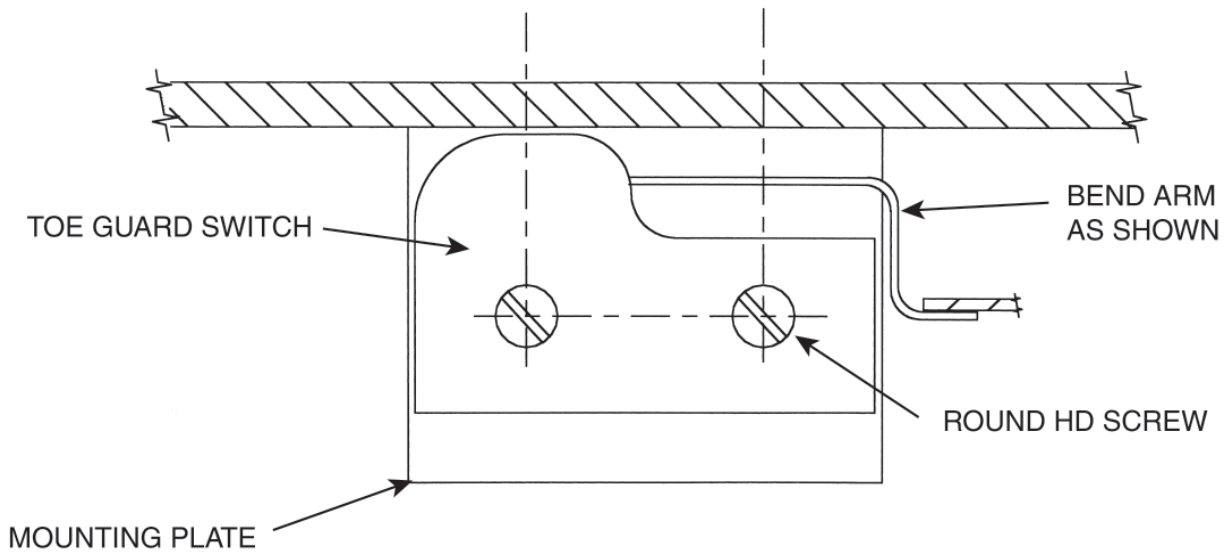


Figure 10 – Toe Guard Microswitch

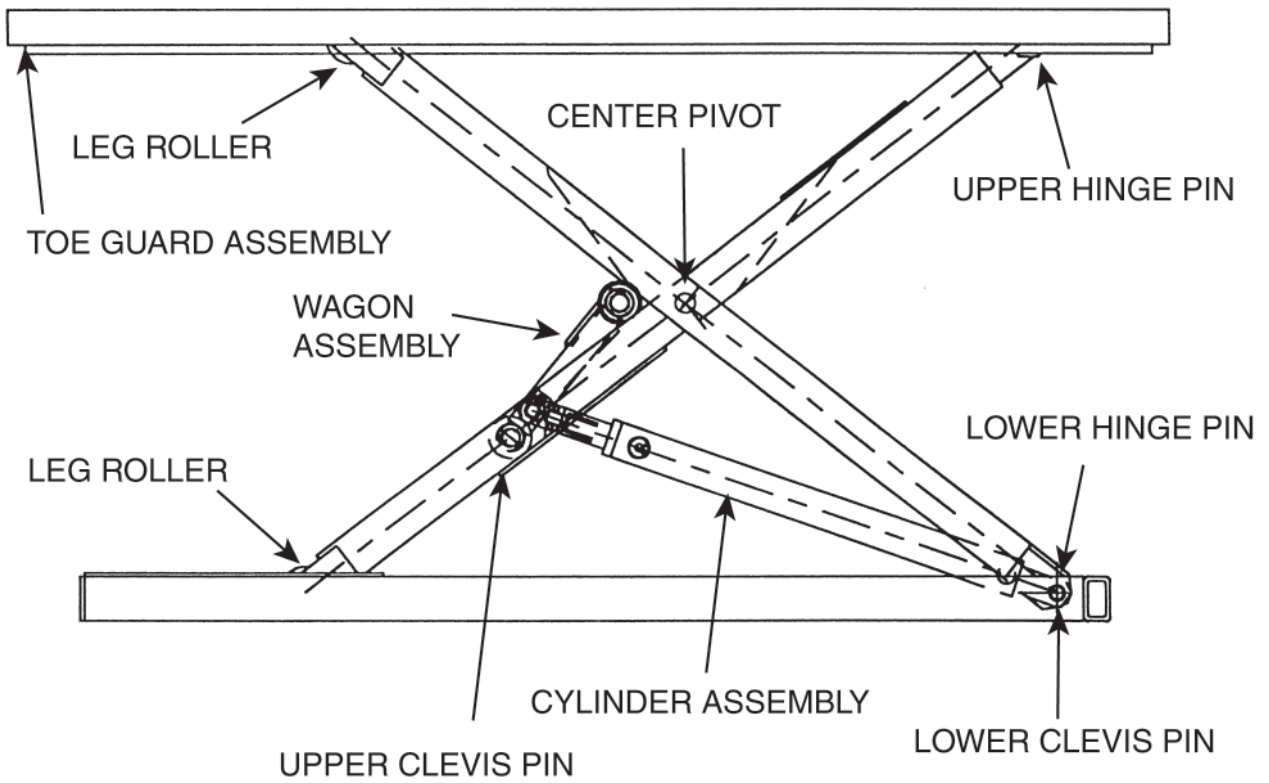
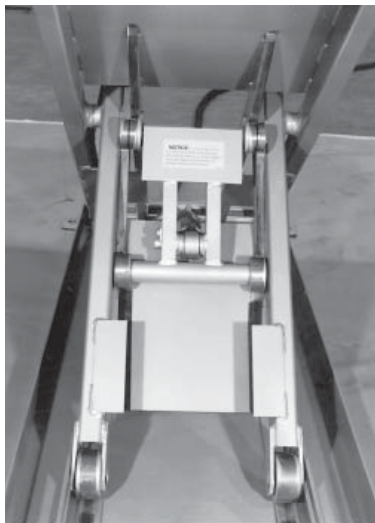
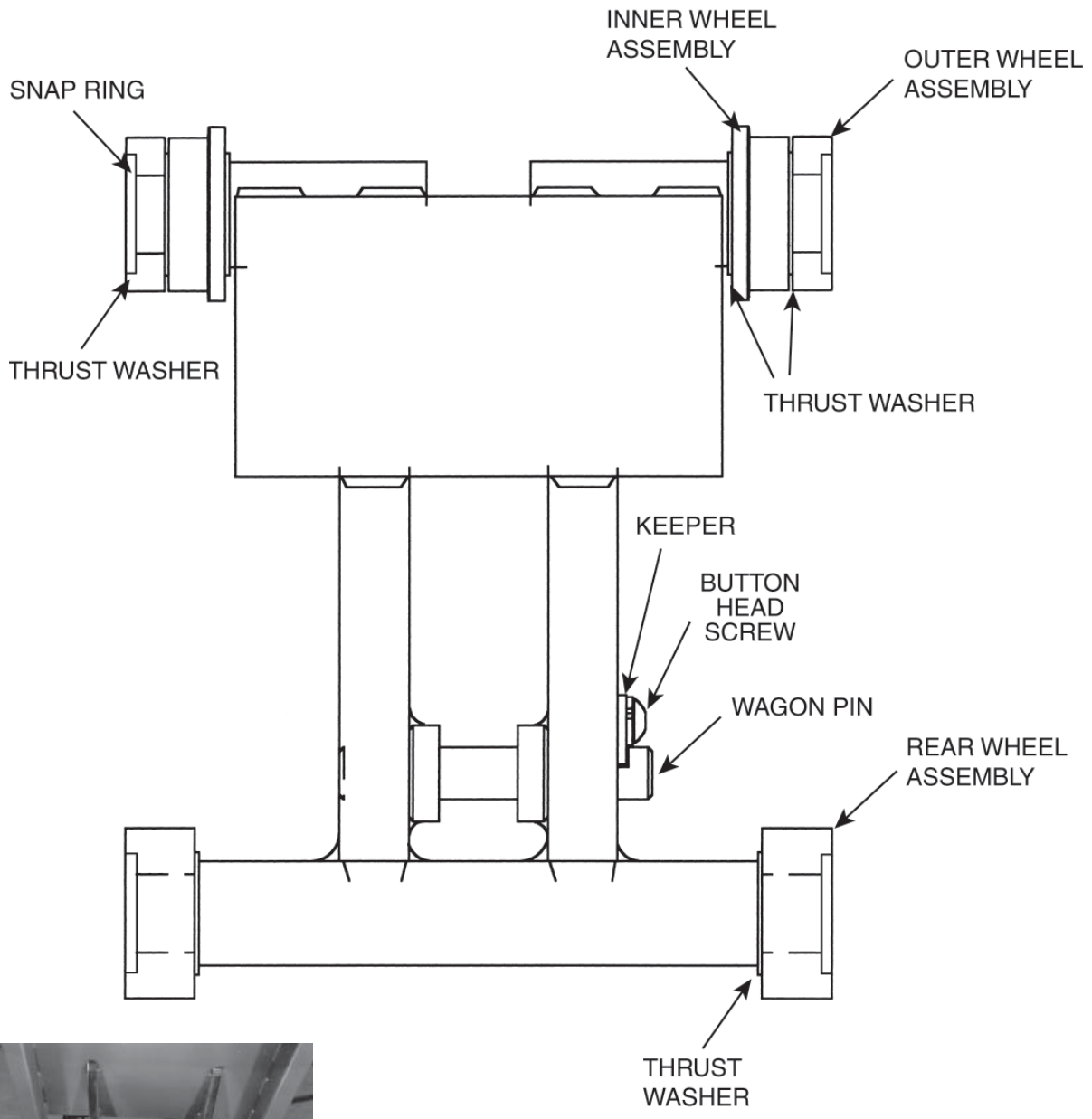


Figure 11 – LIFT_{MAT} Assembly



Wagon Assembly Installed

Figure 12 – Wagon Assembly

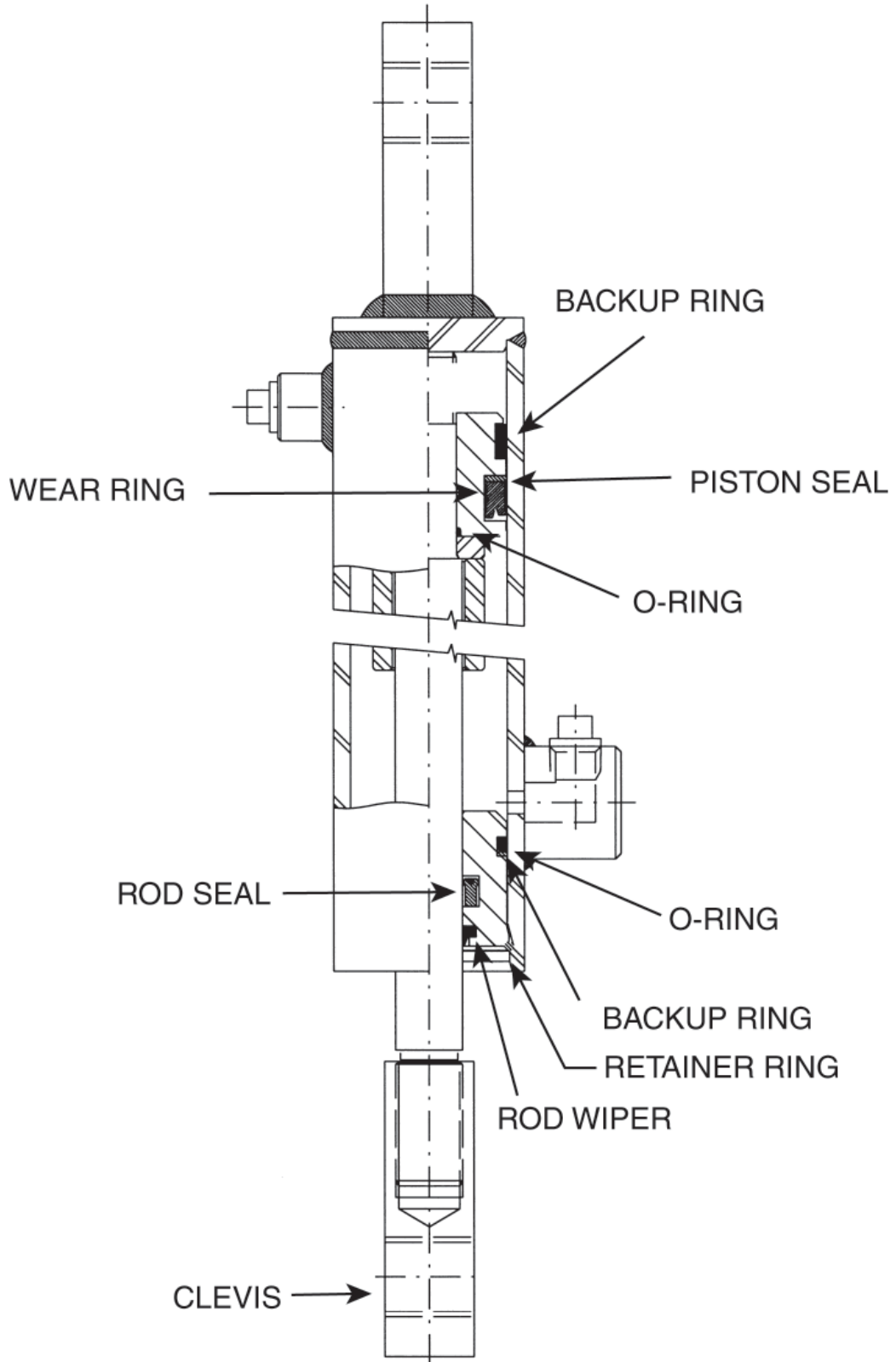
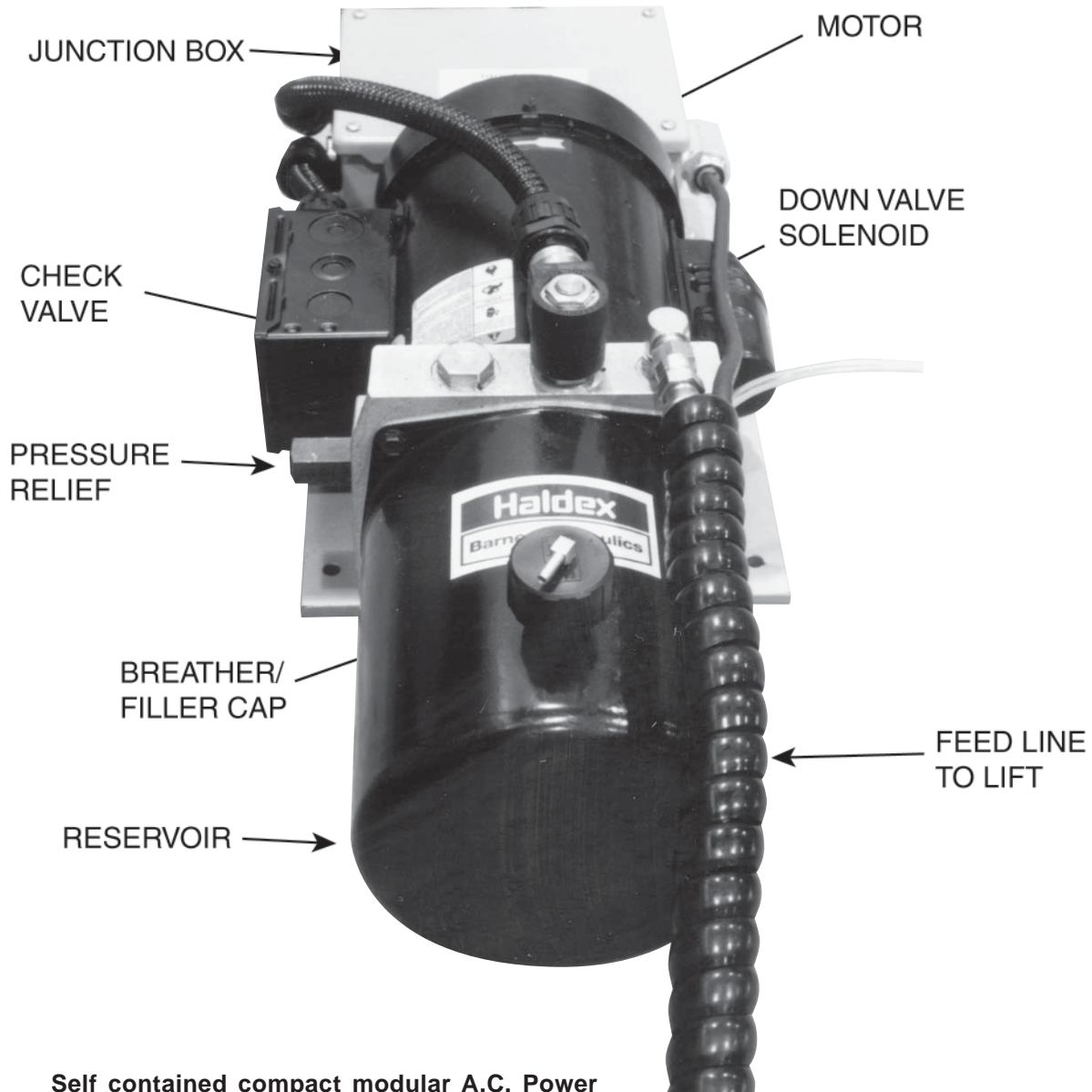


Figure 13 – Cylinder Assembly



Self contained compact modular A.C. Power Unit. 1.0 HP, 115/230 Volts, 60 Hz, Single Phase, 56 Frame, 1725 RPM, TEFC Unit delivers .4GPM @ 3200 PSI, full by-pass relief set at 4,000 PSI at 1725 RPM.

- Flow control under solenoid release valve is for 0.5 GPM fixed.

Ports: 9/16-18 SAE

1 Gallon Tank Capacity

Figure 14 – Motor Assembly

Figure 15 — Hydraulic Oil Specifications

If the lift will be used at normal ambient temperatures, Southworth supplies the unit with Conoco 32. This may be replaced by any other good quality oil with 150 SSU at 100°F and rust and oxidation inhibitors and anti-wear properties.

If the lift will be used at ambient temperatures below 0°F, use aircraft hydraulic oil or transmission fluid. Use Type 15 aircraft hydraulic oil.

CAUTION!

It is very important to keep the hydraulic oil free of dirt, dust, metal chips, water, and other contamination. Most of the problems with hydraulic systems are caused by contamination in the oil.

The following are equivalent to CONOCO 32:

TYPE	MANUFACTURER
D.T.E.24	MOBIL OIL CORPORATION
NUTO H32	EXXON CO.
AMOCO AW32	AMOCO CO.
CITGO AW32	CITGO

ORDERING REPLACEMENT PARTS

Southworth has carefully chosen the components in your lift to be the best available for the purpose. Replacement parts should be identical to the original equipment. **Southworth will not be responsible for equipment failure resulting from the use of incorrect replacement parts or from unauthorized modifications of the machine.**

Southworth will gladly supply you with replacement parts for your Southworth lift. Key parts are identified in figures 10 through 15. With your order, please include the model number and the serial number of the lift. You may find these numbers on the name plate, which is located on page 7 (fig. 5).

To order replacement parts, please call the parts Department at (207) 878-0700 or (800) 743-1000. Parts are shipped subject to the following terms:

- FOB factory
- Returns only with the approval of our parts department.
- Payment net 30 days (except parts covered by warranty).
- Freight collect (except parts covered by warranty).

Parts replaced under warranty are on a "charge-credit" basis. We will invoice you when we ship the replacement part, then credit you when you return the worn or damaged part.

Parts Department
Southworth Products Corp.

Telephone: (207) 878-0700
(800) 743-1000

FAX: (207) 797-4734

repairparts@southworthproducts.com

RETURN MATERIALS AUTHORIZATION (RMA) PROCEDURES

The Southworth Return Authorization (RMA) Procedure is provided as a courtesy to our customers in the event a product or a component may need to be returned.

If a customer wishes to return a Southworth product, the first step in the process is to request an RMA number from the Customer Service Department. This request must be made on or before the thirtieth (30th) calendar day following the date of Southworth's invoice for the merchandise being returned.

The RMA number must appear on the outside of any packaging material for a return to be accepted and processed at Southworth manufacturing facility. Customers shipping returns back to Southworth, from the continental US, Canada or Mexico have thirty (30) days from the effective date of the RMA to have the merchandise arrive freight prepaid at Southworth. If the RMA number is missing or expired (beyond 30 days) it may be refused at Southworth. If any RMA is expired, contact the Customer Service Department before returning to Southworth.

All RMA's are subject to the appropriate restocking fees. All credits issued are less restocking fees as applicable, plus any assessed outbound/inbound in-transit damages.

Return addresses: please refer to your RMA for the specific address to which your product should be returned. Southworth has multiple facilities and returning goods to other than the designated location will result in goods being refused.

Please contact the Customer Service Department at anytime regarding questions to this procedure.

Southworth Products Corp
P.O. Box 1380
Portland, Maine 04104
PH: 1-800-743-1000 or 1-207-878-0700 FAX: 207-797-4734
www.SouthworthProducts.com

2 YEAR WARRANTY

Southworth Products Corp warrants this product to be free from defects in material or workmanship for a period of **two (2) years** of single shift usage from date of shipment, providing claim is made in writing within that time period. This warranty shall not cover modified designs for special applications, failure or defective operation caused by misuse, misapplication, negligence or accident, exceeding recommended capacities, failure to perform required maintenance or altering or repairing, unless alteration is authorized by Southworth Products Corp. Except as set forth herein, there are no other warranties, express or implied, including the warranties of merchantability and fitness for a particular purpose, all of which are hereby excluded.

Southworth Products Corp makes no warranty or representation with respect to the compliance of any product with state or local safety or product standard codes, and any failure to comply with such codes shall not be considered a defect of material or workmanship under this warranty. Southworth Products Corp shall not be liable for any direct or consequential damages arising out of such noncompliance.

Southworth Products Corp's obligation under this warranty is limited to the replacement or repair of defective components at its factory or another location at Southworth Products Corp's discretion. This is buyer's sole remedy. Except as stated herein, Southworth Products Corp will not be liable for any loss, injury or damage to persons or property, nor for direct, indirect, or consequential damage of any kind, resulting from failure or defective operation of said product.

This warranty may be altered only in writing by Southworth Products Corp, Portland, Maine.

SOUTHWORTH

SOUTHWORTH PRODUCTS CORP
P.O. Box 1380, Portland, ME 04104-1380
Telephone: 800-743-1000 / 207-878-0700
Fax: 207-797-4734
www.SouthworthProducts.com

SOUTHWORTH

We'll Show You How

Southworth is *the* world class supplier of products designed to improve productivity and enhance safety. Our staff has over 400 years of engineering experience. If one of our standard products does not meet your needs, we can design custom equipment specifically suited to your material handling application.



Spring Loader



Lift with Turntable



Portable Tilters



Dock Lifts



Palletizing



Portable Lifts



Stretchwrapping



Positioning



Lift & Tilt



Floor to Mezzanine Lifts

For more information, contact Southworth Products
Telephone 800-743-1000 - Fax 207-797-4734
Email: sales@SouthworthProducts.com