# **SOUTHWORTH**

#### **Service Procedure**

For: Air Powered Lift Tables

No. SP-A4 Rev: 5/1/24

## **Locking the Air Valve**

**Notice:** Before performing any service on a machine read and understand all safety instructions in the owner's manual. Manuals are available free of charge. If you do not have one, please call the Customer Service Department at the toll-free number below.

### To Safely Lock the Air Valve:

- 1. Raise the machine to its fully raised position.
- 2. Insert maintenance chocks located at the base of the machine.
- 3. Lower the machine down onto the maintenance chocks, releasing hydraulic pressure.
- 4. Locate the air valve (in airline before the hand or foot control) and exhaust all air.
- 5. Lock the valve.

### To Operate Machine:

- 1. Ensure all personnel and tools are free from the machine.
- 2. Unlock safety valve.
- 3. Raise the machine to its fully raised position.
- 4. Remove both maintenance chocks from the base frame.
- 5. Operate the unit according to Owner's Manual instructions.

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